

Serial numbers requiring inspection / rework



Models: BR 800 X and BR 800 C-E Serial number range: 546515117 to 547916107

Serial Number Location





Machine has not been inspected - proceed with inspection



Machine has been inspected - no inspection necessary



The serial number can be found on the blower housing outlet

If the serial number tag <u>does not</u> have a black dot at the end of the serial number, continue with inspection / rework

If there is a black dot next to the serial number, the machine has already been inspected and may be sold

Tools needed for inspection / rework



- 1. T27 T-handle driver
- 2. Locking screw 4282-890-2700
- 3. Combination wrench for 10 mm spark plug
- 4. 18 mm deep socket
- 5. T27 1/4" socket
- 6. 1/4" Torque wrench
- 7. 1/2" Torque wrench
- 8. 1/2" Breaker bar
- 9. Magnetic pan



Step 1. Remove machine from box; if customer unit, drain fuel





Step 2. Remove the 2x fuel tank screws and set tank aside







Step 3. Remove the 10x outer housing screws







Step 4. Tilt the housing away to access the fan wheel





Step 5. Inspect the fan wheel visually and by touch for defects





If the fan wheel inner and outer rim have smooth, uniform surfaces, skip to Step 12





This is an example of a smooth, uniform fan wheel inner and outer rim







These are examples of out of specification fan wheel inner and outer rims - fan wheel needs to be replaced, continue to Step 6

Step 6. Remove the spark plug access panel, spark plug boot, and spark plug











Step 7. Install the locking screw, 4282-890-2700, into the spark plug hole





Step 8. Lay the unit on its front, using an 18 mm deep socket and breaker bar **5TIHL** remove the fan wheel hex nut (counterclockwise)







Step 9. Remove the hex nut and fan wheel



Note: For demonstration purposes; the fan wheel in these images would not need replacement







After removal, ensure the fan wheel bore and crankshaft taper are clean and oil free

Step 10. Install the new fan wheel and hex nut, and torque the nut to 30 Nm



Ensure the fan wheel bore and crankshaft taper are clean and oil free before installing the new fan wheel





Step 11. Remove the locking screw from the spark plug hole, and install the spark plug, boot, and access panel











Torque the spark plug to 15 Nm

Step 12. Reinstall the outer blower housing with the 10 screws







Torque the 9x screws to 4 Nm and the 1x spline screw/hex nut to 2 Nm

Step 13. Lay the unit on its back and install the fuel tank with the 2 screws





Torque the 2x screws to 6 Nm

Step 14. Mark serial number label



Using a permanent marker, add a black dot to the end of the serial number on the unit



